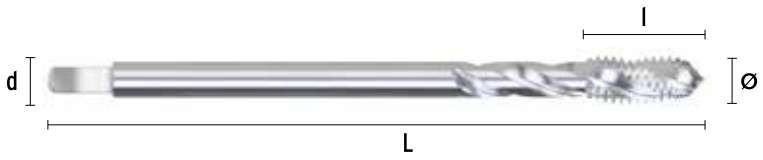
2208 HSSE DIN 376

M DIN 13 | Form. C | Tol. 6G | 35° | 2,5XD | D

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 10-25	o 10-15			o 5-10			o 10-15		o 10-15	● 10-20		o 10-15					

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



Ø	P	L mm	l mm	⊠ mm	d mm
M8,0	1,25	90	15	4,90	6,0
M10,0	1,50	100	17	5,50	7,0
M12,0	1,75	110	18	7,00	9,0
M14,0	2,00	110	20	9,00	11,0

Ø	P	L mm	l mm	⊠ mm	d mm
M16,0	2,00	110	20	9,00	12,0
M18,0	2,50	125	25	11,00	14,0
M20,0	2,50	140	25	12,00	16,0

P Aceros Aciers Steels Stähle
M Aceros Inox Aciers Inox Stainless Steels Edelstahl
K Fundicion Fonte Cast Iron Gusseisen
N Metales no ferrosos Métal non Ferraux Non Ferrous metals NE-Metalle
S Titanio y Superaleaciones Titanium et Supealliages Titanium and Superalloys Titan und Superlegierungen
H Materiales Duros Materiels Durs Hard materials Hartmaterialien